



Material - EN X 5 CrNiCuNb 16-4

Standard Specification for Open Die Steel Forgings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - EN X 5 CrNiCuNb 16-4 Open Die Steel Forgings for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.		
Silicon	Si %	0.700 max.	Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	15.000 - 17.000		
Nickel	Ni %	3.000 - 5.000		
Molybdenum	Mo %	0.600 max.		-
Copper	Cu %	3.000 - 5.000	Mechanical Properties	
Niobium	Nb %	0.450 max.	Tensile Strength in Mpa	800 - 1275
Iron	Fe %	Balance	Yield Strength in Mpa	520 min.
-	-	-	Elongation in %	3 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	360 max.
-	-	-	Impac <mark>t in Joule</mark>	15 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
SA747 CB7Cu-1	ASME	USA	Casting	
17-4PH	SAE	USA	Steel	
Z 7 CNU 17-04	AFNOR NF	France	Steel	
5622	AMS	USA	Bar, Wire, Tube and Forging	
X 5 CrNiCuNb 16-4	DIN	Germany	Steel	
J92180	UNS	USA	Casting	
A747 Grade CB7Cu-1(H900)	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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